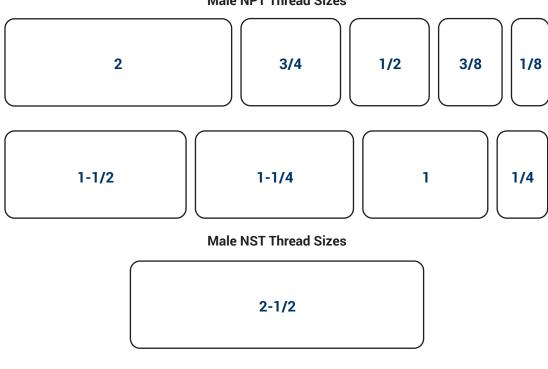


Thread Chart for Hydraulic Fittings

	_	_										
Dash Size	2	4	6	8	10	12	16	20	24	32	40	48
JIC 37 degree Flare Thread	5/16-24	7/16-20	9/16-18	3/4-16	7/8-14	1-1/16- 12	1-5/16- 12	1-5/8-12	1-7/8-12	2-1/2-12		
SAE O-ring Thread		7/16-20	9/16-18	3/4-16	7/8-14	1-1/16- 12	1-5/16- 12	1-5/8-12	1-7/8-12	2-1/2-12		
NPTF Pipe Thread	1/8-27	1/4-18	3/8-18	1/2-14		3/4-14	1-11 1/2	1-1/4-11 1/2	1-1/2-11 1/2	2-11 1/2		
NPSM Swivel Thread		1/4-18	3/8-18	1/2-14		3/4-14	1-11 1/2	1-1/4-11 1/2	1-1/2-11 1/2	2-11 1/2		
Flat Face Thread		9/16-18	11/16-16	13/16-16	1-14	1-3/16- 12	1-7/16- 12					
Code 61 Flange Head O.D.				1.19		1.50	1.75	2.00	2.38	2.81	3.31	4.0
Code 62 Flange Head O.D.				1.25		1.62	1.88	2.12	2.50	3.12		
British Thread BSPP/BSPT		1/4-19	3/8-19	1/2-14	_	3/4-14	1-11					

Fittings Size Chart





1-1/2