

Ribbed and Plain Dies

Ferrule I.D.	Std Ind Part #	Bore/Crimp Diameter ¹	Ribbed Die	Plain Die
.478"	4750	0.450	R41	P42
.500"	7322	0.475	R40	P40
.528"	7323	0.500	R39	P39
.528"	7324	0.500	R39	P39
.562"	7325	0.525	R37	P38
.593"	7326	0.550	R36	P37
.625"	7327	0.575	R35	P36
.656"	7328	0.600	R34	P35
.687"	7329	0.625	R33	P34
.718"	7330	0.675	R31	P32
.718"	7330B	0.675	R31	P32
.750"	7331	0.700	R30	P31
.750"	7331B	0.700	R30	P31
.781"	7332	0.725	R29	P30
.781"	7332B	0.725	R29	P30
.812"	7333	0.750	R28	P29
.380"	622	0.350	R44	P45
.400"	619	0.375	R44	P44
.410"	620	0.375	R43	P44
.450"	769	0.425	R41	P42
.500"	624	0.450	R40	P41
.525"	625	0.475	R39	P40
.548"	626	0.500	R38	P39
.564"	3588	0.525	R37	P38
.575"	KK	0.525	R37	P38
.600"	JJ	0.550	R36	P37
.625"	II	0.575	R35	P36
.650"	HH	0.600	R34	P35
.675"	GG	0.625	R34	P34
.725"	EE	0.675	R31	P32
.750"	DD	0.675	R30	P32
.775"	CC	0.700	R31	P31
.800"	---	0.750	R28	P29
.825"	---	0.775	R27	P28
.850"	Z	0.800	R26	P27
.875"	7244A	0.825	R25	P26
.900"	5029A	0.850	R24	P25
.937"	7242A	0.875	R23	P24
.975"	5028A	0.925	R21	P22
1.025"	7114A	0.975	R19	P20
1.175"	7088A	1.125	R13	P14
1.050"	3605	1.000	R18	P19
1.100"	5027A	1.050	R16	P17
1.150"	7104A	1.100	R15	P15
1.225"	875-K	1.175	R11	P12
1.275"	875-I	1.225	R9	P10
1.400"	D	1.350	R4	P5
1.500"	1500	1.450	---	P1

¹ Plain die bore diameter can be used as crimp spec $\pm .005$

NOTE: Dies for use with 5111A and 1765A ferrule machines on page 436.



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