



### Special Holedall Stems

Hose I.D.	Material	Thread	Part #
4"	carbon steel	NPT	TM64-42
	carbon steel		TML64-42
6"	unplated carbon steel	NPT	TM96-42
	316 stainless		TMR96-42
	carbon steel		TML96-42
	unplated carbon steel	beveled	TP96-42
	316 stainless		TPR96-42
	carbon steel	grooved	TGL96-42
	carbon steel		TG96-42
	unplated carbon steel	NPT	TM128-42
8"	carbon steel	beveled	TP128-42
	carbon steel	grooved	TG128-42

NOTE: Use with external swage ferrules on page 578

### External Swage

#### Flange Assemblies

#### Features

- 150# ASA flange drilling available with carbon steel stem, flange, and ferrule, or with 316 stainless steel stem and flange and carbon steel ferrule
- Available in other sizes; consult Dixon®

#### Fixed Flange

Hose I.D.	Hose O.D.		Carbon Steel Part #	Stainless Steel Part #
	From	To		
2"	2-28/64"	2-40/64"	32P1S015	R32P1SOR15
	2-41/64"	2-48/64"	32P2S015	R32P2SOR15
	2-49/64"	2-56/64"	32P3S015	R32P3SOR15
3"	3-30/64"	3-40/64"	48P1S015	R48P1SOR15
	3-41/64"	3-48/64"	48P2S015	R48P2SOR15
	3-49/64"	3-56/64"	48P3S015	R48P3SOR15
4"	4-40/64"	4-44/64"	64P1S015	R64P1SOR15
	4-45/64"	4-52/64"	64P2S015	R64P2SOR15
	4-53/64"	4-60/64"	64P3S015	R64P3SOR15
6"	7"	7-4/64"	96P1S015	R96P1SOR15
	7-5/64"	7-12/64"	96P2S015	R96P2SOR15
	7-13/64"	7-20/64"	96P3S015	R96P3SOR15
8"	9-20/64"	9-24/64"	128P1S015	---
	9-25/64"	9-32/64"	128P2S015	---
	9-33/64"	9-40/64"	128P3S015	---

#### Floating Flange

Hose I.D.	Hose O.D.		Carbon Steel Part #	Stainless Steel Part #
	From	To		
2"	2-28/64"	2-40/64"	32P1LJ15	R32P1LJR15
	2-41/64"	2-48/64"	32P2LJ15	R32P2LJR15
	2-49/64"	2-56/64"	32P3LJ15	R32P3LJR15
3"	3-30/64"	3-40/64"	48P1LJ15	R48P1LJR15
	3-41/64"	3-48/64"	48P2LJ15	R48P2LJR15
	3-49/64"	3-56/64"	48P3LJ15	R48P3LJR15
4"	4-40/64"	4-44/64"	64P1LJ15	R64P1LJR15
	4-45/64"	4-52/64"	64P2LJ15	R64P2LJR15
	4-53/64"	4-60/64"	64P3LJ15	R64P3LJR15
6"	7"	7-4/64"	96P1LJ15	R96P1LJR15
	7-5/64"	7-12/64"	96P2LJ15	R96P2LJR15
	7-13/64"	7-20/64"	96P3LJ15	R96P3LJR15
8"	9-20/64"	9-24/64"	128P1LJ15	---
	9-25/64"	9-32/64"	128P2LJ15	---
	9-33/64"	9-40/64"	128P3LJ15	---

NOTE: For flange dimensions, diagrams and additional information, please reference [dixonvalve.com](http://dixonvalve.com).