

Hammer Unions

400-Series

Applications

- Used on manifold and line connections, pump, suction, and mud service

Feature

- Red sub, black nut

Specification

- Up to **4,000 PSI** NSCWP (non-shock cold working pressure)



Size	Configuration	NSCWP (PSI)	Forged Steel Part #
2"	threaded	4000	HU400200
3"	threaded	4000	HU400300
4"	threaded	4000	HU400400

602-Series

Applications

- For use in mud, manifold service and truck mounting applications running water, oil or mud service

Features

- Lip type seal ring minimizes fluid flow turbulence while creating a pressure seal
- Orange sub, black nut

Specification

- Up to **6,000 PSI** NSCWP



Size	Configuration	NSCWP (PSI)	Forged Steel Part #
1"	threaded	6000	HU602100
2"	threaded	6000	HU602200
	buttweld	6000	HU602200BW ¹
3"	threaded	6000	HU602300
	buttweld	6000	HU602300BW ¹
4"	threaded	6000	HU602400
	buttweld	6000	HU602400BW ¹

¹ Buttweld ends are schedule 80

1002 Series

Applications

- For use in high pressure systems and truck mounting applications running water, oil or mud

Features

- Lip type seal ring minimizes fluid flow turbulence while creating a pressure seal
- Blue sub, red nut

Specification

- Up to **10,000 PSI** NSCWP



Size	Configuration	NSCWP (PSI)	Forged Steel Part #
1"	threaded	10000	HU1002100
2"	threaded	10000	HU1002200
	buttweld	10000	HU1002200BW ¹
3"	threaded	10000	HU1002300
	buttweld	10000	HU1002300BW ¹
4"	threaded	10000	HU1002400
	buttweld	10000	HU1002400BW ¹

¹ Buttweld ends are schedule XXS