

33-03

# **Dixon Sanitary Tubing**



| Tube<br>O.D. | Nominal Wall<br>Thickness (in) | Gage<br>Number | Wt.<br>Pounds per Ft. |  |  |
|--------------|--------------------------------|----------------|-----------------------|--|--|
| 1/2"         | .065                           | 16             | 0.31                  |  |  |
| 3/4"         | .065                           | 16             | 0.49                  |  |  |
| 1"           | .065                           | 16             | 0.67                  |  |  |
| 1-1/2"       | .065                           | 16             | 1.02                  |  |  |
| 2"           | .065                           | 16             | 1.36                  |  |  |
| 2-1/2"       | .065                           | 16             | 1.71                  |  |  |
| 3"           | .065                           | 16             | 2.06                  |  |  |
| 4"           | .083                           | 14             | 3.45                  |  |  |
| 6"           | .109                           | 12             | 6.92                  |  |  |

## Size

• 1/2" - 6" O.D. tube

#### Features

- Surcharges change MONTHLY
- Tubing available in 20' lengths only
- Broken box charges apply
- Tubing only ships via truck
- Tubing is NOT returnable
- Call Dixon Sanitary at 800.789.1718 for pricing, full freight allowance, and other sizes available

# Materials

- G = 304 stainless steel
- R = 316L stainless steel
- 3A sanitary finish I.D. and O.D.; Typical 32Ra
- Unpolished
- BPE finishes:
  - SF1: 20Ra I.D., 32Ra O.D.
  - SF4: 15Ra I.D., 32Ra O.D.

## **Operating Pressures**

| 304 Stainless Steel Tube |                           |                |       | 316L Stainless Steel Tube |              |                           |         |       |        |
|--------------------------|---------------------------|----------------|-------|---------------------------|--------------|---------------------------|---------|-------|--------|
| Tube                     | Nominal                   | Pressure (PSI) |       |                           | Nominal      | Pressure (PSI)            |         |       |        |
|                          | Wall<br>Thickness<br>(in) | Working        | Yield | Burst                     | Tube<br>O.D. | Wall<br>Thickness<br>(in) | Working | Yield | Burst  |
| 1/2"                     | .065                      | 4,870          | 7,800 | 19,500                    | 1/2"         | .065                      | 3,250   | 6,500 | 19,500 |
| 3/4"                     | .065                      | 3,250          | 5,200 | 13,000                    | 3/4"         | .065                      | 2,167   | 4,330 | 13,000 |
| 1″                       | .065                      | 2,440          | 3,900 | 9,800                     | 1"           | .065                      | 2,280   | 3,300 | 9,100  |
| 1-1/2"                   | .065                      | 1,630          | 2,600 | 6,500                     | 1-1/2"       | .065                      | 1,520   | 2,200 | 6,100  |
| 2"                       | .065                      | 1,220          | 2,000 | 4,900                     | 2"           | .065                      | 1,140   | 1,600 | 4,600  |
| 2-1/2"                   | .065                      | 980            | 1,600 | 3,900                     | 2-1/2"       | .065                      | 910     | 1,300 | 3,600  |
| 3"                       | .065                      | 810            | 1,300 | 3,300                     | 3"           | .065                      | 760     | 1,100 | 3,000  |
| 4"                       | .083                      | 780            | 1,200 | 3,100                     | 4"           | .083                      | 730     | 1,000 | 2,900  |
| 6"                       | .109                      | 680            | 1,090 | 2,720                     | 6"           | .109                      | 635     | 900   | 2,540  |

The pressures shown in the table above are calculated using Barlow's Formula and the following properties:

- · Material: 304 stainless steel
- Yield strength (PSI): 30,000
- Tensile strength (PSI): 75,000

Working Pressure = 1/4 of Burst Pressure, these calculate from -20°F to 100°F (-29°C to 38°C).

The pressures shown in the table above are calculated using Barlow's Formula and the following properties:

- Material: 316L stainless steel
- Yield strength (PSI): 25,000
- Tensile strength (PSI): 70,000

Working Pressure = 1/4 of Burst Pressure, these calculate from -20°F to 100°F (-29°C to 38°C).

Pipe size and tube O.D. size materials are not interchangable