Seal pack:

pressure

seal O-rings

(2) and

PTFE

retainer

Grease

inspection

port

O-ring dust seals (2)

(Inner dust seal not shown) and spacers

Split Flange Swivels

Applications • For use in

 For use in industries from petroleum, blending plants, petrochemical, refining, mining, distilling, paint plants, farm irrigation and fertilizing, wastewater treatment, food and beverage process equipment, marine, and many more

Sizes

• 2", 3", and 4"

Features

Nose piece (2)

Grease fitting /

Ball bearings

bearing port

- Bearing pack design allows easy seal change without removing the ball bearings
- Simple maintenance: remove one nose piece, replace seal pack, and reinstall with little downtime
- In-stream seal separates the wetted area from the ball bearings, allowing for longer bearing pack life compared to conventional swivels
- · Wide-set bearing race for higher moment loads
- · Compact design for low-profile applications
- · Full penetration weld

Materials

- Bearing pack: through hardened forged high-carbon alloy
- Material contact surfaces: stainless steel, carbon steel, or aluminum nose pieces
- · Seals: FKM-A, PTFE, and more upon request

Specifications

- Pressure rating: up to 600 PSI
- Standard temperature range with Baylast seals is -30°F to 212°F (-34°C to 100°C); contact factory for other temperature requirements

Available options

 Swivel end configurations: 150 lbs. and 300 lbs. flanges, FNPT, MNPT, butt weld, TTMA, and others upon request

Split Flange Swivel Joint Numbering System

SF	2	20	F	X	F	CS	1	1
Split Flange	Sizes Inches	Style	End Connection	x	End Connection	Nose Piece	Seal Material	Grease
SF	2 = 2"	20	F (FNPT)	х	F (FNPT)	CS carbon steel	0 = Baylast™	0 = Standard
	3 = 3"	30	W (weld)	х	W (weld)	SS 316L stainless steel	1 = FKM	1 = Food grade
	4 = 4"	40	FG (150#)	х	FG (150#)	AL - Aluminum	2 = PTFE	2 = Silicone
		50	PF (300#)	х	PF (300#)		3 = EPDM	3 = Tribolube
		60	TF (TTMA)	х	TF (TTMA)		4 = FDA nitrile rubber	4 = Low temperature
		70	BP (BSPP)	х	BP (BSPP)		A = low temp FKM	
		80	BT (BSPT)	х	BT (BSPT)			
		10	M (MNPT)		M (MNPT)			

NOTE: Other ends or seals are available upon request.