DF-Series Industrial Pneumatic Couplings

Features

- Interchanges with other industrial interchange designs
- Interchanges with the MIL-C-4109F, A-A 59439, and ISO6150B standards
- Parker 20-series manual interchange (F-series)
- Parker 30-series automatic interchange (D-series)
- Foster 3, 4, 5, and 6 series
- Hansen 1000, 400, and 500 (F-series)
- Hansen 3000, 4000, 5000, and 6000 (D-series)

Specifications

- Pressure ratings: brass coupler / steel plug: 500 PSI, brass coupler / brass plug: 300 PSI, steel coupler / steel plug: 500 PSI, 303 stainless steel coupler / 303 stainless steel plug: 500 PSI
- Temperature range: -40°F to 250°F (-40°C to 121°C)

It is important to be safe when installing quick disconnect couplings into a pneumatic circuit. Never install a pneumatic coupling directly into an air tool. Use a piece of hose that is at least 18" long, between the tool and the coupling, to prevent damage to the coupling. To protect the operator, safety devices, such as a safety check valve and safety cable should be installed in case there is a hose or coupling failure. For safety check valves and cables see pages 276 and 924.

Female Threaded Plugs

Body Size	Threads	Brass Part #	Steel Part #	303 Stainless Steel Part #
1/4"	1/8" - 27 NPTF		D2F1	
	1/4" - 18 NPTF	D2F2-B	D2F2	D2F2-S
	1/4" - 19 BSPP		D2BF2	
	3/8" - 18 NPTF	D2F3-B	D2F3	D2F3-S
	3/8" - 19 BSPP		D2BF3	
3/8"	1/4" - 18 NPTF		D3F2	
	3/8" - 18 NPTF	D3F3-B	D3F3	D3F3-S
	3/8" - 19 BSPP		D3BF3	
	1/2" - 14 NPTF		D3F4	
1/2"	3/8" - 18 NPTF		D4F3	
	1/2" - 14 NPTF	D4F4-B	D4F4	D4F4-S
	1/2" - 14 BSPP		D4BF4	
	3/4" - 14 NPTF	D4F6-B	D4F6	
3/4"	1/2" - 14 NPTF		D6F4	
	3/4" - 14 NPTF		D6F6	
	1" - 11-1/2 NPTF		D6F8	

Male Threaded Plugs

Body Size	Threads	Brass Part #	Steel Part #	303 Stainless Steel Part #
1/4"	1/8" - 27 NPTF	D2M1-B	D2M1	D2M1-S
	1/4" - 18 NPTF	D2M2-B	D2M2	D2M2-S
	1/4" - 19 BSPT		D2BM2	
	3/8" - 18 NPTF	D2M3-B	D2M3	D2M3-S
	3/8" - 19 BSPT		D2BM3	
3/8"	1/4" - 18 NPTF		D3M2	
	3/8" - 18 NPTF	D3M3-B	D3M3	D3M3-S
	3/8" - 19 BSPT		D3BM3	
	1/2" - 14 NPTF		D3M4	
1/2"	1/4" - 18 NPTF		D4M2	
	3/8" - 18 NPTF		D4M3	
	1/2" - 14 NPTF	D4M4-B	D4M4	D4M4-S
	1/2" - 14 BSPT		D4BM4	
	3/4" - 14 NPTF	D4M6-B	D4M6	
3/4"	1/2" - 14 NPTF		D6M4	
	3/4" - 14 NPTF		D6M6	
	1" - 11-1/2 NPTF		D6M8	



Brass



Steel



303 Stainless



Brass



Steel



303 stainless