

## **Internal Expansion Coupling System**

## Applications

• Essential in applications requiring maximum flow including: concrete pump hose, plaster and grout hose, oil suction and discharge hose, multi-purpose heavy duty air hose, jetting hose, barge loading hose, and bottom loading hose.

## Features

- Maximum flow of media
- Reduction of turbulence through hose
- Excellent sealing and retention characteristics
- Outperforms band clamps
- Easy and consistent installation
- Only one expansion tool is needed for each hose I.D.
- · Available end configurations: male NPT, grooved, others available; contact Dixon®
- NOTE: Holedall stems and ferrules are specifically designed to be used together as a coupling system. Due to differences in dimensions and tolerances, for safety reasons, do not use other manufacturers' stems or ferrules with Holedall products.



Cross-section of Holedall internally expanded assembly

	male ripe rineaded End Otenio		
Size	Working PSI <sup>1</sup>	Carbon Steel Part #	
1"	800	IXM16	
1/4"	800	IXM20	
-1/2"	800	IXM24	
2"	800	IXM32	
1/2"	600	IXM40	
3"	<b>600</b> <sup>2</sup>	IXM48	
4"	<b>500</b> <sup>2</sup>	IXM64	
6"	400	IXM96	

## **Male Pipe Threaded End Stems**

<sup>1</sup> Maximum recommended working pressures at **70°F (21°C)** ambient temperature

<sup>2</sup> For hoses that use IXF48-3 to IXF48-5 and IXF64-2 to IXF64-5, consult Dixon for working pressures. See page 587 for specific recommendations.

Heavy Du	ity Raised	End	Stems
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Size	Working PSI <sup>1</sup>	Carbon Steel Part #
1-1/2"	800	IXH24
2"	800	IXH32
2-1/2"	600	IXH40
3"	<b>600</b> <sup>2</sup>	IXH48
4"	<b>500</b> <sup>2</sup>	IXH64

Maximum recommended working pressures at 70°F (21°C) ambient temperature
For hoses that use IXF48-3 to IXF48-5 and IXF64-2 to IXF64-5, consult Dixon for working pressures. See page 587 for specific recommendations.

