

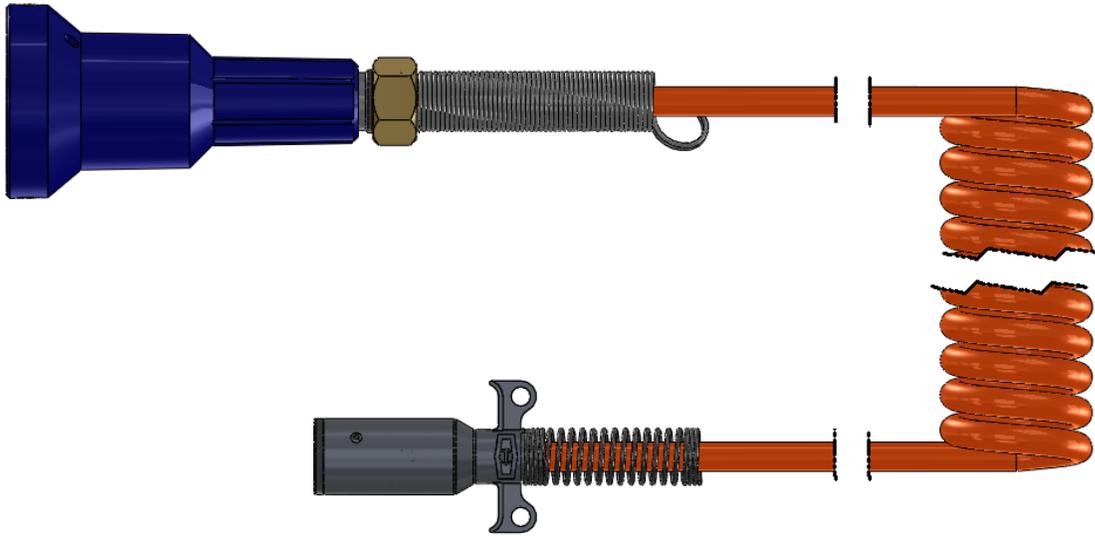
Maintenance & Operating Instructions

For

RACK CORD

Part Numbers

FT 600P SERIES & FT 620P SERIES



For Sales & Service Contact

USA:

Dixon Bayco USA
Chestertown, Maryland
Phone: 410-778-2000
Fax: 410-778-4702
Toll Free: 800-355-1991
E-mail: dixonbayco@dixonvalve.com
dixonvalve.com

Canada:

Dixon Group Canada Limited
Innisfil (Barrie), Ontario
Phone: 705-436-1125
Fax: 705-436-6251
Toll Free: 877-963-4966
E-mail: isales@dixongroupcanada.com
dixonvalve.com

Mexico:

Dixva, S. de R.L. de C.V.
Monterrey, N.L.
Phone: 01-800-00-DIXON (34966)
Fax: 01-81-8354-8197
E-mail: contactenos@dixonvalve.com.mx
dixonvalve.com

Europe:

Dixon Group Europe Ltd
Preston, England
Phone: +44 (0)1772 323529
Fax: +44 (0)1772 314664
E-mail: enquiries@dixoneurope.co.uk
dixonvalve.com

Asia Pacific:

Dixon (Asia Pacific) Pty Ltd
Wingfield, South Australia
Phone: +61 8 8202 6000
Fax: +61 8 8202 6099
E-mail: enquiries@dixonvalve.com.au
dixonvalve.com



The Right Connection®

PRODUCT DESCRIPTION:

The FT600P & FT620P series are rack cords with prewired connectors that offer an easy and trouble free installation.

Installation Steps:

1. Connect the J560 plug end to the mating socket at the loading rack.
2. Connect the blue plug to the optic connection or the green plug to the thermistor connection on the cargo tank.

Cord Replacement:

The graphic below shows the wire connections if it becomes necessary to replace the cord.

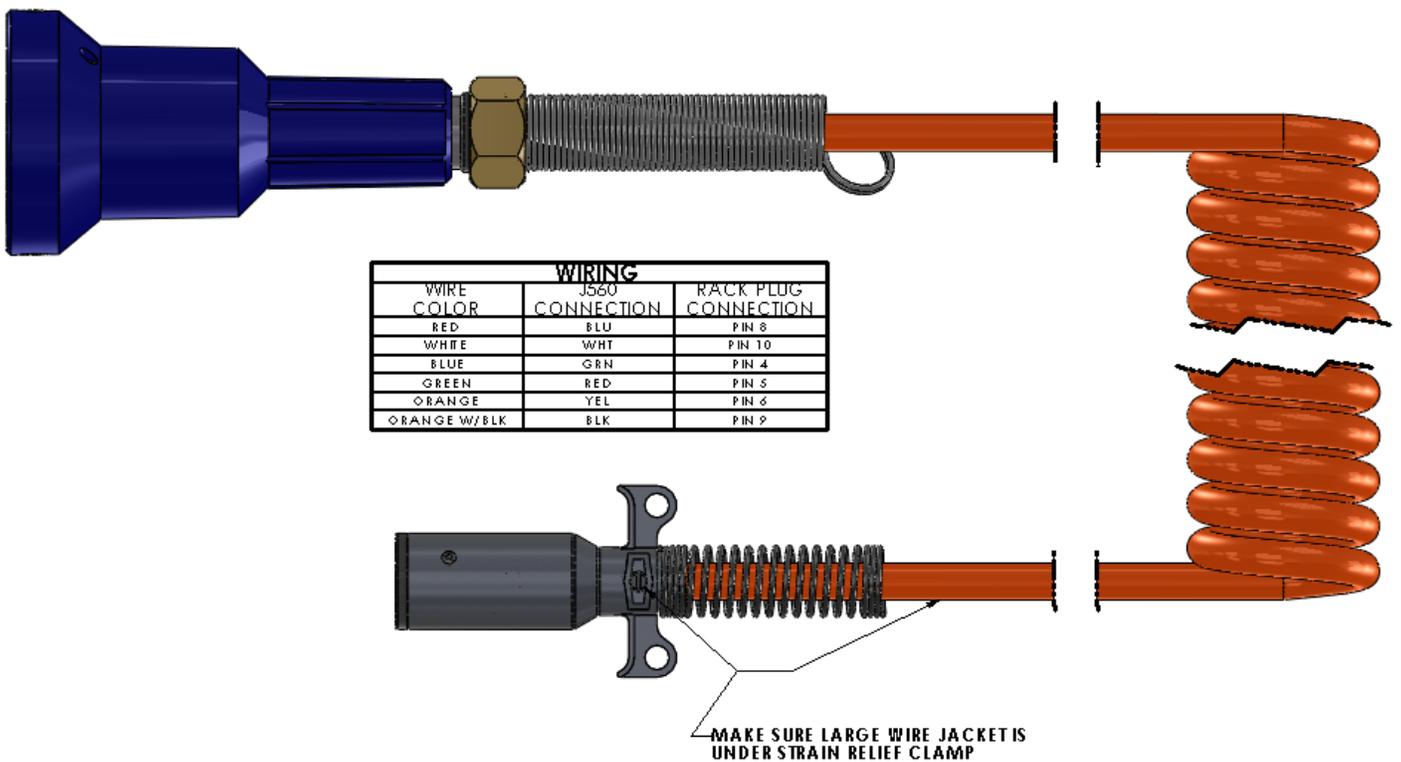


FIGURE 1 FT620P OPTIC

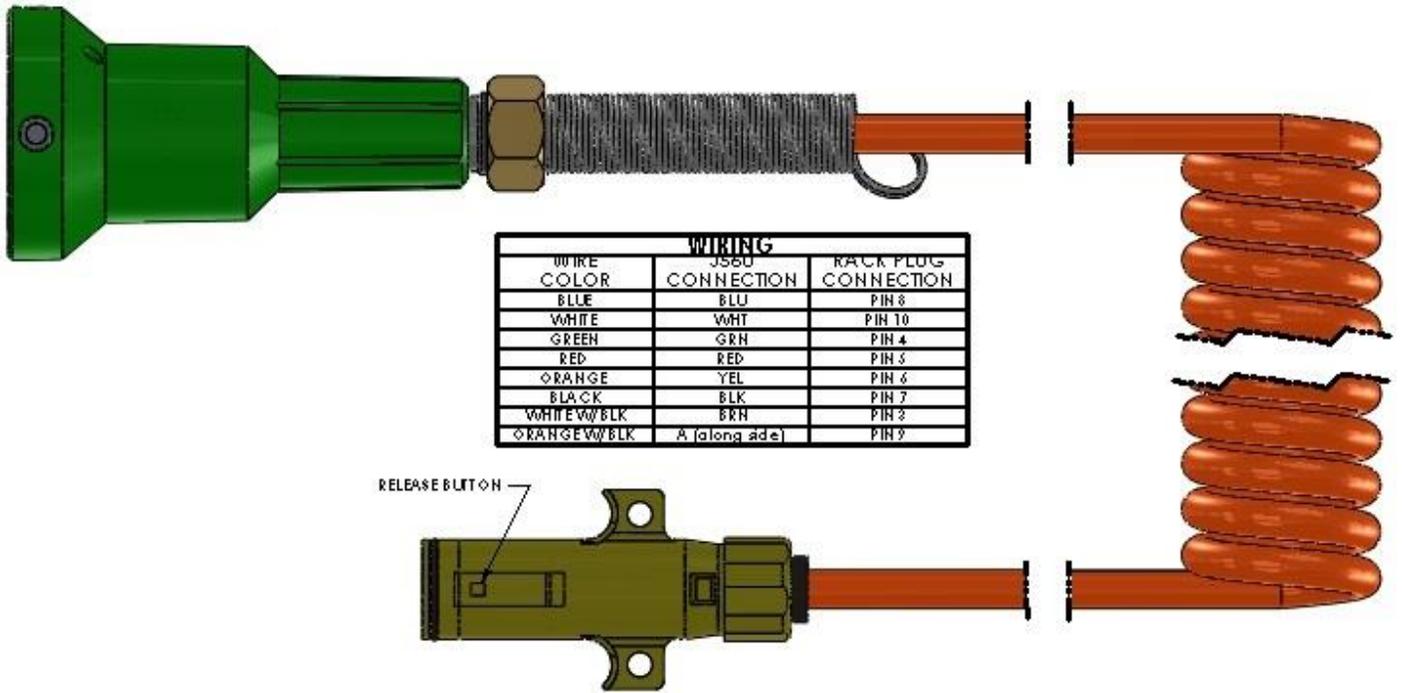


FIGURE 2 FT600P THERMISTOR

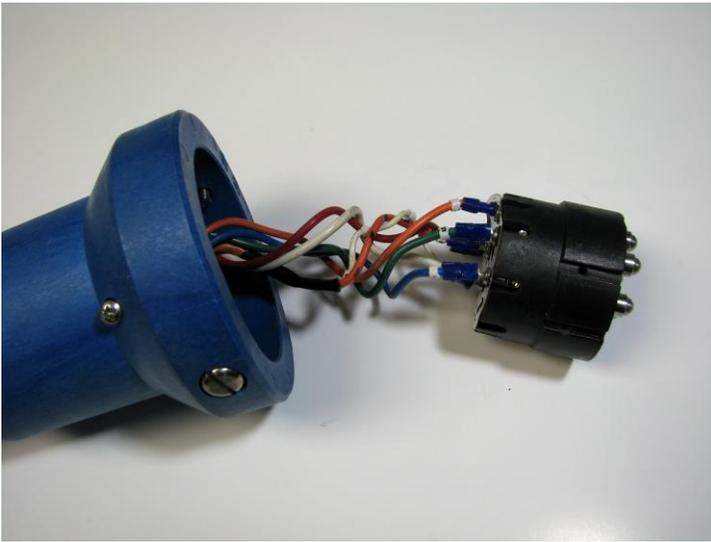
To assemble a replacement cord to an existing rack plug, follow the procedure below.



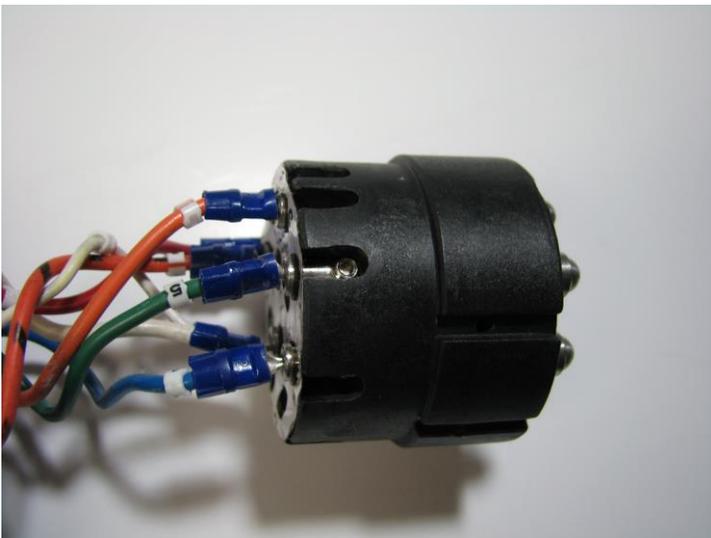
Per the picture above, loosen the large nut on the strain relief.



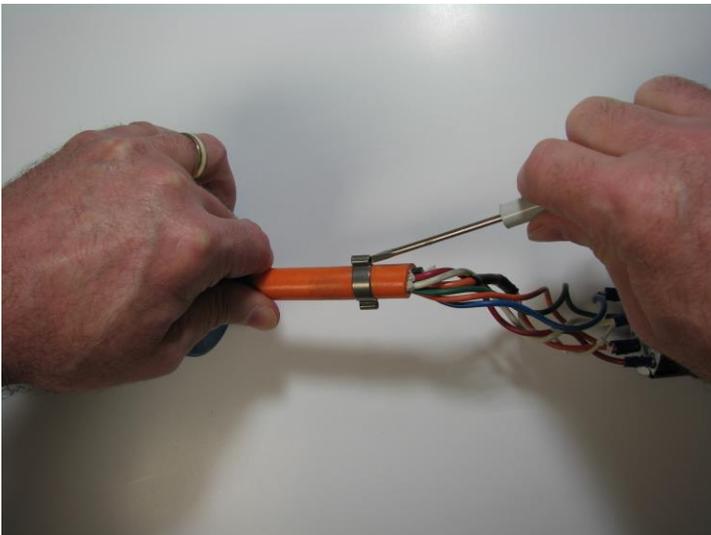
Per the picture above, loosen the screw on the side of the rack plug. This will release the black contact block containing the spring loaded contact pins.



Per the picture above, slide the contact block out of the rack plug body. Slide the orange cord into the plug body as the contact block is slid out.



Per the picture above, loosen (but do not completely remove) the small set screws holding the wires into the spring loaded pins.



You can now remove the contact block from the cord. To remove the cord from the plug body you can loosen the clamp (see picture above) by inserting a screw driver in the crimped ears and twisting, or you can cut the cord off below the clamp so the cord can be removed through the strain relief.

To gain access to the wires in the FT620P J560 plug, Loosen the strain relief clamp screw and the small screw in the side of the J560 housing.

Slide the orange cord into the J560 body as the contact block is slid out.

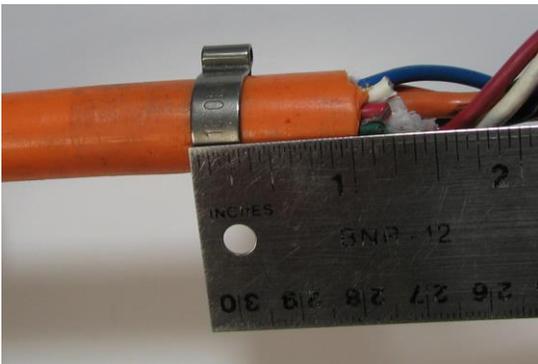
To gain access to the wires in the FT600P J560 plug, Loosen the strain relief nut and depress the small release button in the side of the J560 housing.

Slide the orange cord into the J560 body as the contact block is slid out.

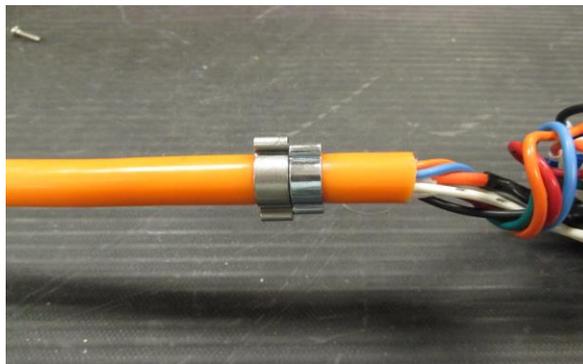
Reverse the process to attach the new cord to the old rack plug.



Per the picture above, slide the new rack cord through the strain relief spring and nut, then through the metal backup ring and rubber grommet and through the rack plug body.



Step 1.

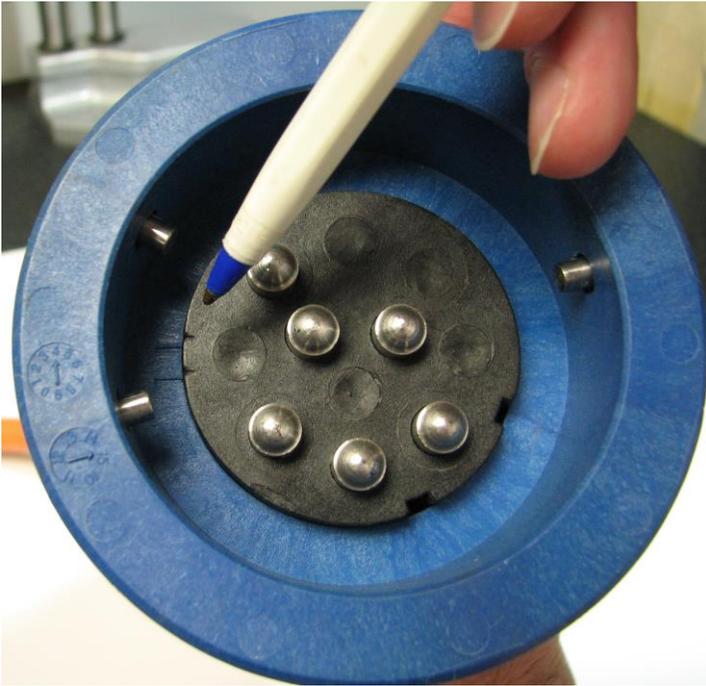


Step 2.

Per the picture above, slide the large metal pinch-on clamp onto the cord and crimp it onto the orange jacket about 1" beyond the end of the orange jacket measured to the far side of the clamp as shown using Dixon clamp tool 1098. Then slide on the smaller clamp, making sure to align clamp ears with the first, and crimp.

Attach the wire ends to the contact pins by matching the wire numbers to the pin numbers. **Use the numbers and not the wire colors from the old cord.**

Tighten the set screws onto the wire ends.



Rotate the contact block as needed to take up excess wire and insert the contact block into the rack plug body such that the (2) index marks on the black plastic contact block align with the (2) index marks on the rack plug body (see picture above).

Hold the contact block firmly into the body and tighten the screw into the side of the rack plug body. Do not over tighten this screw.

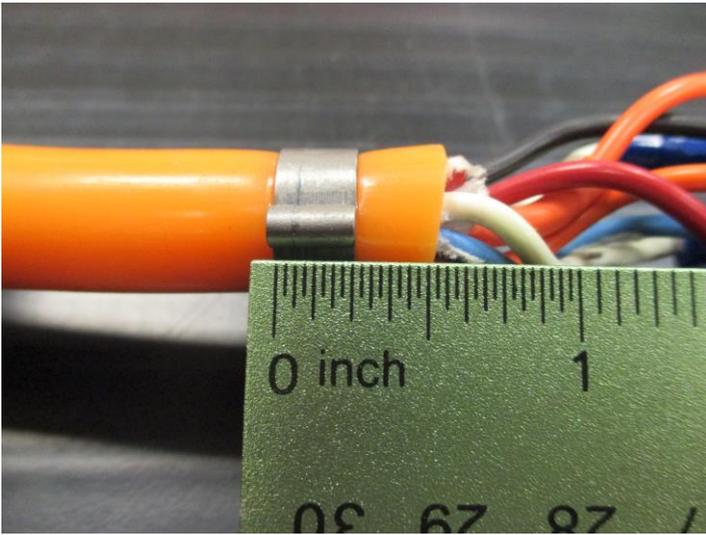
Tighten the large nut on the strain relief.

Connect the wires to the J560 Plug per the chart in FIGURE 1 or FIGURE 2.

If you are using the FT620P J560 plug, insert the contact block and the small screw in the side of the J560. Make sure the large orange wire jacket is under the strain relief clamp and tighten the strain relief clamp screw.

If you are using the FT600P 13 pin J560 plug, slide the small metal pinch-on clamp onto the cord and crimp it onto the orange jacket about 1/2" beyond the end of the orange jacket measured to the far side of the clamp as shown. Crimp the clamp using Dixon clamp tool 1098.

Insert the contact block into the housing until the small release button clicks into place. Tighten the strain relief nut.



Dixon Warranty:

For warranty Information, please refer to the inside back cover of the latest Dixon catalogue.