

The Right Connection®

Boss® LPS Low Pressure Systems

TWO-PIECE HAMMER UNION NUTS

Applications

- · Replacement for damaged hammer union nuts
- Used with male one-piece flange adapters

Sizes

- 4", 5", 6", 8"
- Other series and sizes available, contact Dixon[®] at 877.963.4966 or visit dixonvalve.com

Materials

- · Nuts: forged steel
- · Bolts: black oxide coated grade 8

Features

- Lug design provides enlarged surface area to hammer
- · Nut can be installed on pre-existing hammer union assembly
- 4" Figure 200/206 nut, 5" nut, and 6" and 8" Figure
- 100/200/206 nuts are interchangeable with reliable brands
- · All split nuts have chamfer for welding
- · Repair nut is pinned and bolted for perfect alignment
- · Socket head cap screw bolts included

Specifications

· 2,000 PSI (138 BAR) cold working pressure



Dixon recommends using Loctite[®] Threadlocker Red 271[™] when bolting together two-piece hammer union nuts to ensure that bolts do not loosen when in service. Bolt torque recommendation is 60 foot-pounds. Option two is to weld the seams of the split nut.

Approval

· Nut material meets AISI standards

Dixon

1 Dixon Square Chestertown, MD 21620 ph: 877.963.4966 fx: 800.283.4966 dixonvalve.com

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