

Dixon® Hammer Union Nuts

One-Piece

Features:

- long lasting and dependable nut
- all nuts are interchangeable with reliable brands
- cold working pressure: **2,000 PSI**
- 6" and 8" sizes have 4 lug design for more surface area to hammer



Size	Figure	Forged Steel AISI Standards Part #
2"	206	NEW HU206200N
3"	100 206	HU100300N HU206300N
4"	100 206	HU100400N HU206400N
6"	100 206	HU100600N HU206600N
8"	100 206	HU100800N HU206800N

Two-Piece

Applications:

- replacement for damaged hammer union nuts
- used with male one-piece flange adapters

Features:

- lug design provides enlarged surface area to hammer
- repair nut is pinned and bolted for perfect alignment
- nut can be installed on pre-existing hammer union assembly
- cold working pressure: **2,000 PSI**
- 4" Figure 200/206 nut is interchangeable with reliable brands
- 6" and 8" Figure 100/200/206 nuts are interchangeable with reliable brands
- available in other series and sizes, contact Dixon®



figure 200 / 206



figure 100

Dixon® recommends using Loctite® Threadlocker Red 271™ when bolting together two-piece hammer union nuts to ensure that bolts do not loosen when in service. Option two is to weld the seams of the split nut. Bolt torque recommendation is 60 foot pounds. 

Size	Figure	Forged Steel AISI Standards Part #
4"	split nut, figure 200/206, blue (includes bolts)	HU200400RN
5"	split nut, suction and discharge, black	HUS500RN
6"	split nut, figure 100, black (includes bolts) split nut, figure 200/206, blue (includes bolts)	HU100600RN HU200600RN
8"	split nut, figure 100, black (includes bolts) split nut, figure 200/206, blue (includes bolts)	HU100800RN HU200800RN