

## Hammer Unions

## 400 Series



## Features:

- used on manifold and line connections, pump, suction and mud service
- up to **4,000 PSI NSCWP** (non-shock cold working pressure)
- red sub, black nut

Size	Configuration	NSCWP (PSI)	Forged Steel Part #
2"	threaded	<b>4000</b>	<b>HU400200</b>
3"	threaded	<b>4000</b>	<b>HU400300</b>
4"	threaded	<b>4000</b>	<b>HU400400</b>

## 602 Series

## Features:

- for use in mud, manifold service and truck mounting applications running water, oil or mud up to **6,000 PSI NSCWP** (non-shock cold working pressure)
- lip type seal ring minimizes fluid flow turbulence while creating a pressure seal
- orange sub, black nut



Size	Configuration	NSCWP (PSI)	Forged Steel Part #
1"	threaded	<b>6000</b>	<b>HU602100</b>
2"	threaded	<b>6000</b>	<b>HU602200</b>
	butt weld	<b>6000</b>	<b>HU602200BW<sup>1</sup></b>
3"	threaded	<b>6000</b>	<b>HU602300</b>
	butt weld	<b>6000</b>	<b>HU602300BW<sup>1</sup></b>
4"	threaded	<b>6000</b>	<b>HU602400</b>
	butt weld	<b>6000</b>	<b>HU602400BW<sup>1</sup></b>

<sup>1</sup> butt weld ends are schedule 80

## 1002 Series

## Features:

- for use in high pressure systems and truck mounting applications running water, oil or mud up to **10,000 PSI NSCWP** (non-shock cold working pressure)
- lip type seal ring minimizes fluid flow turbulence while creating a pressure seal
- blue sub, red nut



Size	Configuration	NSCWP (PSI)	Forged Steel Part #
1"	threaded	<b>10000</b>	<b>HU1002100</b>
2"	threaded	<b>10000</b>	<b>HU1002200</b>
	butt weld	<b>10000</b>	<b>HU1002200BW<sup>1</sup></b>
3"	threaded	<b>10000</b>	<b>HU1002300</b>
	butt weld	<b>10000</b>	<b>HU1002300BW<sup>1</sup></b>
4"	threaded	<b>10000</b>	<b>HU1002400</b>
	butt weld	<b>10000</b>	<b>HU1002400BW<sup>1</sup></b>

<sup>1</sup> butt weld ends are schedule XXS