

Dixon® Hammer Union Nuts**One-Piece****Features:**

- long lasting and dependable nut
- all nuts are interchangeable with reliable brands
- cold working pressure: **2,000 PSI**
- 6" and 8" sizes have 4 lug design for more surface area to hammer



Size	Figure	<i>Forged Steel AISI Standards Part #</i>	
2"	206	NEW	HU206200N
3"	100		HU100300N
	206		HU206300N
4"	100		HU100400N
	206		HU206400N
6"	100		HU100600N
	206		HU206600N
8"	100		HU100800N
	206		HU206800N

Two-Piece**Applications:**

- replacement for damaged hammer union nuts
- used with male one-piece flange adapters

Features:

- lug design provides enlarged surface area to hammer
- repair nut is pinned and bolted for perfect alignment
- nut can be installed on pre-existing hammer union assembly
- cold working pressure: **2,000 PSI**
- 4" Figure 200/206 nut is interchangeable with reliable brands
- 6" and 8" Figure 100/200/206 nuts are interchangeable with reliable brands
- available in other series and sizes, contact Dixon®


Dixon® recommends using Loctite® Threadlocker Red 271™ when bolting together two-piece hammer union nuts to ensure that bolts do not loosen when in service. Option two is to weld the seams of the split nut. Bolt torque recommendation is 60 foot pounds. 



figure 200 / 206



figure 100

Size	Figure	<i>Forged Steel AISI Standards Part #</i>
4"	split nut, figure 200/206, blue (includes bolts)	HU200400RN
5"	split nut, suction and discharge, black	HUS500RN
6"	split nut, figure 100, black (includes bolts)	HU100600RN
	split nut, figure 200/206, blue (includes bolts)	HU200600RN
8"	split nut, figure 100, black (includes bolts)	HU100800RN
	split nut, figure 200/206, blue (includes bolts)	HU200800RN